

I claim:

- 1 1. A method for removing drag reducer additive ("DRA") from liquid
2 hydrocarbon fuel, said method comprising:
 - 3 providing contaminated liquid hydrocarbon fuel comprising an initial
4 concentration of DRA;
 - 5 contacting said contaminated liquid hydrocarbon fuel with a quantity of fresh
6 attapulgus clay under conditions effective to produce decontaminated
7 liquid hydrocarbon fuel comprising a reduced concentration of said
8 DRA;
 - 9 said fresh attapulgus clay being effective to remove about 10% or more of a
10 target DRA when 1 g of the fresh attapulgus clay is added in
11 increments of from about 0.02 gram to about 0.1 gram, with agitation,
12 to 100 ml. of contaminated liquid hydrocarbon fuel comprising from
13 about 8 to about 9 ppm of the unsheared target DRA.
- 1 2. The method of claim 1 wherein said conditions effective to produce
2 decontaminated liquid hydrocarbon fuel comprise incremental addition of the fresh
3 attapulgus clay and agitation of the resulting mixture.
- 1 3. The method of claim 1 wherein said conditions effective to produce
2 decontaminated liquid hydrocarbon fuel comprise passing the contaminated liquid
3 hydrocarbon fuel through a bed comprising said fresh attapulgus clay.
- 1 4. The method of claim 3 wherein said contacting produces used
2 attapulgus clay, said method further comprising replacing said used attapulgus clay
3 with fresh attapulgus clay.
- 1 5. The method of claim 1 wherein said contacting said contaminated

2 liquid hydrocarbon fuel comprising an initial concentration of DRA with one or more
3 fresh attapulgus clay occurs at a location selected from the group consisting of: at a
4 refinery; between a refinery and a fuel terminal; at a fuel terminal; between two
5 different fuel terminals; between a fuel terminal and a airport storage tank; at an
6 airport storage tank; between a fuel terminal and a tanker truck; at a tanker truck;
7 between an airport storage tank and a tanker truck; between two different tanker
8 trucks; between a tanker truck and an engine, at a fuel dispenser; between a fuel
9 dispenser and a vehicle comprising the engine; and, at the engine.

1 6. The method of claim 1 further comprising preheating said one or more
2 fresh attapulgus clay prior to use under conditions effective to remove adsorbed water
3 without damaging said fresh attapulgus clay.

1 7. The method of claim 1 wherein said reduced concentration of DRA is
2 sufficiently low to perform one or more function selected from the group consisting of
3 permitting reignition of jet fuel after flameout, decreasing plugging of fuel filters and
4 reducing formation of deposits on engine components selected from the group
5 consisting of intake valves, combustion chambers, and fuel injectors.

1 8. The method of claim 1 wherein said liquid hydrocarbon fuel has a
2 boiling range of from about 150 °F to about 750 °F.

1 9. The method of claim 1 wherein said liquid hydrocarbon fuel is selected
2 from the group consisting of liquefied natural gas (LNG), liquefied petroleum gas
3 (LPG), motor gasoline, aviation gasoline, distillate fuels such as diesel fuel and home
4 heating oil, kerosene, jet fuel, No. 2 oil, residual fuel, No. 6 fuel, and bunker fuel.

1 10. The method of claim 1 wherein said liquid hydrocarbon fuel is selected
2 from the group consisting of diesel fuel, jet fuel, aviation gasoline, and motor

3 gasoline.

1 11. The method of claim 1 wherein said liquid hydrocarbon fuel is jet fuel.

1 12. The method of claim 17 wherein said reduced concentration of DRA is
2 sufficiently low to permit reignition of said jet fuel after flameout.

1 13. The method of claim 1 wherein said drag reducer additive comprises
2 polyalphaolefin having a peak molecular weight of about 1 million Daltons or more.

1 14. The method of claim 12 wherein said drag reducer additive comprises
2 polyalphaolefin having a peak molecular weight of about 1 million Daltons or more.

1 15. The method of claim 1 wherein said drag reducer additive comprises
2 polyalphaolefin having a peak molecular weight of about 10 million Daltons or more.

1 16. The method of claim 12 wherein said drag reducer additive comprises
2 polyalphaolefin having a peak molecular weight of about 10 million Daltons or more.

1 17. The method of claim 12 wherein said drag reducer additive comprises
2 polyalphaolefin having a peak molecular weight of about 25 million Daltons or more.

1 18. The method of claim 13 wherein said polyalphaolefin is made by
2 solution polymerization.

1 19. The method of claim 14 wherein said polyalphaolefin is made by
2 solution polymerization.

1 20. The method of claim 1 wherein said DRA comprises two different
2 linear alpha olefins (LAO's) or more having from about 6 to about 12 carbon atoms,
3 the number of carbon atoms of the two different LAO's differing by 6.

1 21. The method of claim 1 wherein said DRA comprises polar groups.

1 22. The method of claim 21 wherein said polar groups comprise organic
2 polar groups.

1 23. The method of claim 21 wherein said polar groups comprise a moiety
2 selected from the group consisting of oxygen, sulfur, nitrogen, halogen, phosphorus,
3 unsaturated carbon-carbon bonds, and combinations thereof.

1 24. A method for removing DRA from liquid hydrocarbon fuel, said
2 method comprising:

3 providing contaminated liquid hydrocarbon fuel comprising an initial
4 concentration of DRA;
5 contacting said contaminated liquid hydrocarbon fuel with a quantity of fresh
6 attapulgus clay under conditions effective to produce decontaminated
7 liquid hydrocarbon fuel comprising a reduced concentration of said
8 DRA;
9 said fresh attapulgus clay being effective to remove about 20% or more of a
10 target DRA when 1 g of the fresh attapulgus clay is added in
11 increments of from about 0.02 gram to about 0.1 gram, with agitation,
12 to 100 ml. of contaminated liquid hydrocarbon fuel comprising from
13 about 8 to about 9 ppm of the unsheared target DRA.

1 25. The method of claim 24 wherein the fresh attapulgus clay comprises
2 granules, a majority of the granules having a mesh size of from about 30 to about 90.

1 26. The method of claim 24 wherein said conditions effective to produce
2 decontaminated liquid hydrocarbon fuel comprise incremental addition of the fresh
3 attapulgus clay and agitation of the resulting mixture.

1 27. The method of claim 26 wherein said conditions effective to produce
2 decontaminated liquid hydrocarbon fuel comprise incremental addition of the fresh
3 attapulgus clay and agitation of the resulting mixture.

1 28. The method of claim 25 wherein said contacting said contaminated
2 liquid hydrocarbon fuel comprising an initial concentration of DRA with fresh
3 attapulgus clay occurs at a location selected from the group consisting of: at a
4 refinery; between a refinery and a fuel terminal; at a fuel terminal; between two
5 different fuel terminals; between a fuel terminal and a airport storage tank; at an
6 airport storage tank; between a fuel terminal and a tanker truck; at a tanker truck;
7 between an airport storage tank and a tanker truck; between two different tanker
8 trucks; between a tanker truck and an engine, at a fuel dispenser; between a fuel
9 dispenser and a vehicle comprising the engine; and, at the engine.

1 29. The method of claim 24 further comprising preheating said fresh
2 attapulgus clay prior to use under conditions effective to remove adsorbed water
3 without damaging the fresh attapulgus clay.

1 30. The method of claim 24 wherein said reduced concentration of DRA is
2 sufficiently low to perform one or more function selected from the group consisting of
3 permitting reignition of jet fuel after flameout, decreasing plugging of fuel filters and
4 reducing formation of deposits on engine components selected from the group
5 consisting of intake valves, combustion chambers, and fuel injectors.

1 31. The method of claim 24 wherein said liquid hydrocarbon fuel has a
2 boiling range of from about 150 °F to about 750 °F.

1 32. The method of claim 24 wherein said liquid hydrocarbon fuel is
2 selected from the group consisting of liquefied natural gas (LNG), liquefied petroleum
3 gas (LPG), motor gasoline, aviation gasoline, distillate fuels such as diesel fuel and
4 home heating oil, kerosene, jet fuel, No. 2 oil, residual fuel, No. 6 fuel, or bunker fuel.

1 33. The method of claim 24 wherein said liquid hydrocarbon fuel is

2 selected from the group consisting of diesel fuel, jet fuel, aviation gasoline, and motor
3 gasoline.

1 34. The method of claim 24 wherein said liquid hydrocarbon fuel is jet
2 fuel.

1 35. The method of claim 34 wherein said reduced concentration of DRA is
2 sufficiently low to permit reignition of said jet fuel after flameout.

1 36. The method of claim 24 wherein said drag reducer additive comprises
2 polyalphaolefin having a peak molecular weight of about 1 million Daltons or more.

1 37. The method of claim 35 wherein said drag reducer additive comprises
2 polyalphaolefin having a peak molecular weight of about 1 million Daltons or more.

1 38. The method of claim 24 wherein said drag reducer additive comprises
2 polyalphaolefin having a peak molecular weight of about 10 million Daltons or more.

1 39. The method of claim 35 wherein said drag reducer additive comprises
2 polyalphaolefin having a peak molecular weight of about 10 million Daltons or more.

1 40. The method of claim 35 wherein said drag reducer additive comprises
2 polyalphaolefin having a peak molecular weight of about 25 million Daltons or more.

1 41. The method of claim 36 wherein said polyalphaolefin is made by
2 solution polymerization.

1 42. The method of claim 37 wherein said polyalphaolefin is made by
2 solution polymerization.

1 43. The method of claim 24 wherein said DRA comprises two different
2 linear alpha olefins (LAO's) or more having from about 6 to about 12 carbon atoms,
3 the number of carbon atoms of the two different LAO's differing by 6.

1 44. The method of claim 34 wherein said DRA comprises two different

2 linear alpha olefins (LAO's) or more having from about 6 to about 12 carbon atoms,
3 the number of carbon atoms of the two different LAO's differing by 6.

1 45. The method of claim 24 wherein said DRA comprises polar groups.

1 46. The method of claim 45 wherein said polar groups comprise organic
2 polar groups.

1 47. The method of claim 45 wherein said polar groups comprise a moiety
2 selected from the group consisting of oxygen, sulfur, nitrogen, halogen, phosphorus,
3 unsaturated carbon-carbon bonds, and combinations thereof.

1 48. A method for removing DRA from liquid hydrocarbon fuel, said
2 method comprising:

3 providing contaminated liquid hydrocarbon fuel comprising an initial
4 concentration of DRA;
5 contacting said contaminated liquid hydrocarbon fuel with a bed comprising a
6 quantity of fresh attapulgus clay under conditions effective to produce
7 decontaminated liquid hydrocarbon fuel comprising a reduced
8 concentration of said DRA;

9 said fresh attapulgus clay being effective to remove about 20% or more of a
10 target DRA when 1 g of the fresh attapulgus clay is added in
11 increments of from about 0.02 gram to about 0.1 gram, with agitation,
12 to 100 ml of contaminated liquid hydrocarbon fuel comprising from
13 about 8 to about 9 ppm of the unsheared target DRA.

1 49. The method of claim 48 wherein said contacting produces used
2 attapulgus clay, said method further comprising replacing said used attapulgus with
3 said fresh attapulgus clay.

1 50. The method of claim 48 wherein said reduced concentration of DRA is
2 sufficiently low to perform one or more function selected from the group consisting of
3 permitting reignition of jet fuel after flameout, decreasing plugging of fuel filters and
4 reducing formation of deposits on engine components selected from the group
5 consisting of intake valves, combustion chambers, and fuel injectors.

1 51. The method of claim 48 wherein said liquid hydrocarbon fuel has a
2 boiling range of from about 150 °F to about 750 °F.

1 52. The method of claim 48 wherein said liquid hydrocarbon fuel is
2 selected from the group consisting of liquefied natural gas (LNG), liquefied petroleum
3 gas (LPG), motor gasoline, aviation gasoline, distillate fuels such as diesel fuel and
4 home heating oil, kerosene, jet fuel, No. 2 oil, residual fuel, No. 6 fuel, or bunker fuel.

1 53. The method of claim 48 wherein said liquid hydrocarbon fuel is
2 selected from the group consisting of diesel fuel, jet fuel, aviation gasoline, and motor
3 gasoline.

1 54. The method of claim 48 wherein said liquid hydrocarbon fuel is jet
2 fuel.

1 55. The method of claim 54 wherein said reduced concentration of DRA is
2 sufficiently low to permit reignition of said jet fuel after flameout.

1 56. The method of claim 48 wherein said drag reducer additive comprises
2 a polyalphaolefin having a peak molecular weight of about 1 million Daltons or more.

1 57. The method of claim 54 wherein said drag reducer additive comprises
2 a polyalphaolefin having a peak molecular weight of about 1 million Daltons or more.

1 58. The method of claim 48 wherein said drag reducer additive comprises
2 polyalphaolefin having a peak molecular weight of about 10 million Daltons or more.

1 59. The method of claim 55 wherein said drag reducer additive comprises
2 polyalphaolefin having a peak molecular weight of about 10 million Daltons or more.

1 60. The method of claim 55 wherein said drag reducer additive comprises
2 polyalphaolefin having a peak molecular weight of about 25 million Daltons or more.

1 61. The method of claim 57 wherein said polyalphaolefin is made by
2 solution polymerization.

1 62. The method of claim 58 wherein said polyalphaolefin is made by
2 solution polymerization.

1 63. The method of claim 48 wherein said DRA comprises two different
2 linear alpha olefins (LAO's) or more having from about 6 to about 12 carbon atoms,
3 the number of carbon atoms of the two different LAO's differing by 6.

1 64. The method of claim 55 wherein said DRA comprises two different
2 linear alpha olefins (LAO's) or more having from about 6 to about 12 carbon atoms,
3 the number of carbon atoms of the two different LAO's differing by 6.

1 65. The method of claim 48 wherein said DRA comprises polar groups.

1 66. The method of claim 48 wherein said polar groups comprise organic
2 polar groups.

1 67. The method of claim 65 wherein said polar groups comprise a moiety
2 selected from the group consisting of oxygen, sulfur, nitrogen, halogen, phosphorus,
3 unsaturated carbon-carbon bonds, and combinations thereof.